

# Creality K1 3D Printer

## K1 Speed Rules All



600mm/s  
Printing Speed



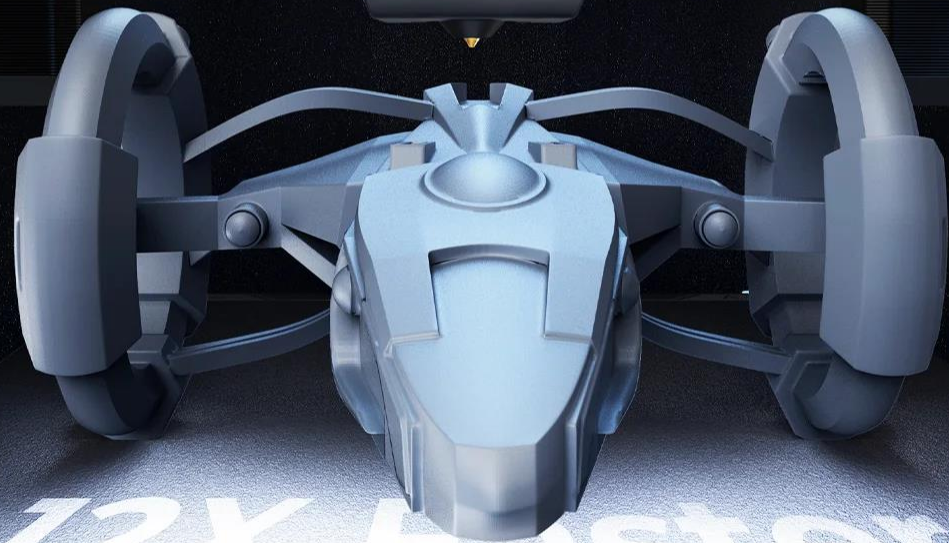
Hands-free  
Auto Leveling



Solve Ringing  
with G-sensor



# King of Speed

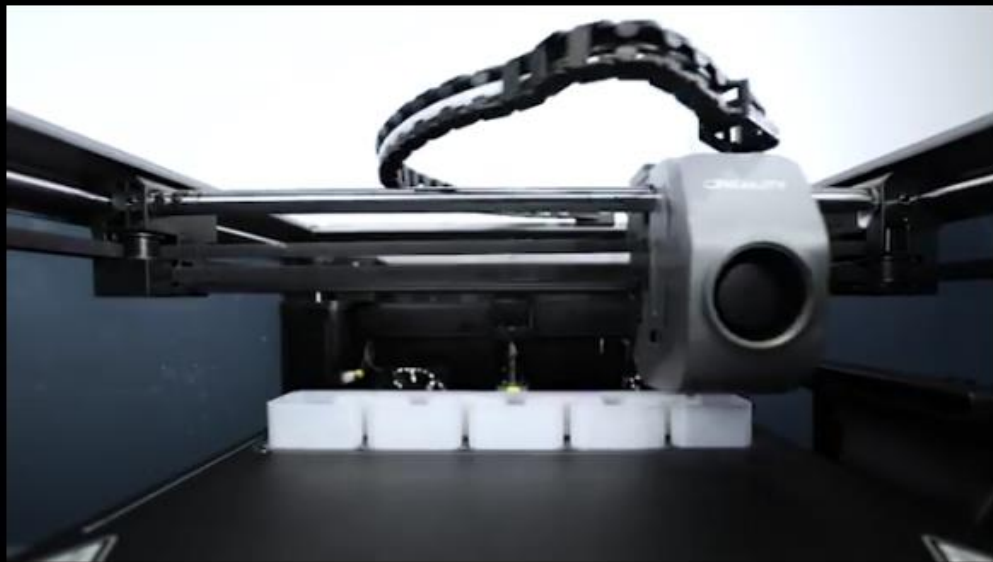


12X Faster  
CREALITY

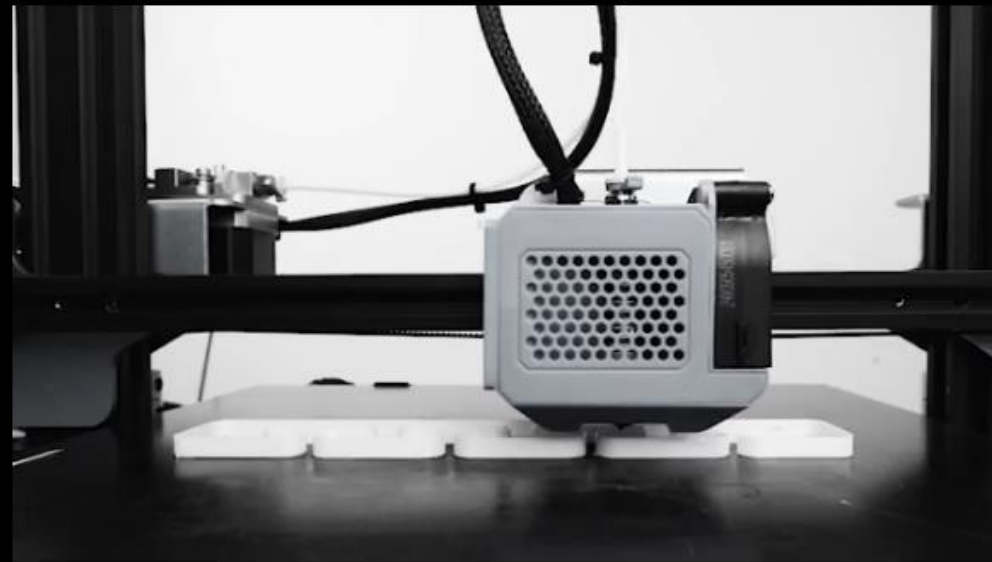


## Fast, in an Epic Way

Crazy 600mm/s\*. K1 is 12 times faster than a regular FDM 3D printer. Now, sit tight for the thrill of breathtaking speed.



K1: 600mm/s



Regular 3D Printer: 50mm/s

K1, with its stunning speed, will kindle people's zeal for 3D printing.  
A fast speed cuts printing time and raises efficiency. It uses less energy for the same output, thus more eco-friendly.  
Most importantly, it focuses on the pure joy of creation.

Gorilla H: 32cm  
Split into 10 print bundles

**40h21min**  
At 300mm/s



@toymakr3d

Benchy  
ABS


**13min**  
At 300mm/s



@3dbenchy.com

All-in-One

**1h30min**  
At 300mm/s



\* Data from Crealty Lab.

\* K1 prints faster and better with Crealty Hyper PLA filament.

# Always Print at Full Speed

With  $20000\text{mm/s}^2$  acceleration, K1 ramps up to  $600\text{mm/s}$  in only  $0.03\text{s}$ , delivering full speed in 90% of the printing time.

$0.03\text{s}$   $600\text{mm/s}$

$20000\text{mm/s}^2$



Core XY

## **Nimble Setup for Speed**

K1 combines the nimble Core XY with a 190g lightweight printhead for less motion inertia. Agile and swift.

## 32mm<sup>3</sup>/s Flow in Full Blast

New ceramic heater, encircling the entire hotend. It heats to 200°C in 40s and melts the filament instantly.

Dual-gear direct extruder, delivering 50N strong extrusion force.

Hotend with a titanium alloy heatbreak and a copper alloy nozzle, working with flying colors in up to 300°C.



Ceramic Heater  
Encircles the Hotend

# Get Cool Models On the Fly





# Model Cooling by Dual Fans

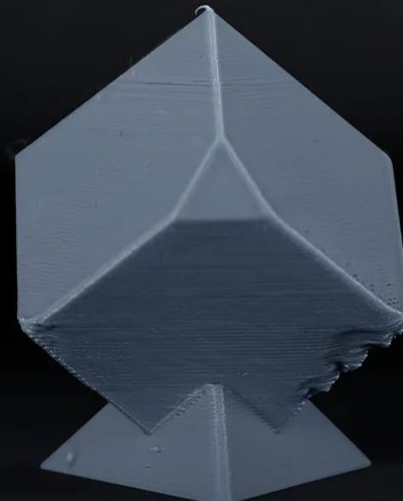
A large fan on the printhead with air ducts cools the model directly.  
An 18W auxiliary fan in the build chamber enhances the cooling effect, too.



The model hardens before any stringing and warping could happen.  
It allows support-free bridges and overhangs.



With Dual Cooling



Without Dual Cooling

## Creality Print 4.3 with Speed Genes

The latest self-developed slicer Creality Print 4.3 includes rich presets, and streamlines the slicing process into 3 simple stages. Even better, it bolsters high-speed printing with variable line width, arc path, and so on.



## Speedy Creality OS and Hardware

K1 adopts the smart Creality OS. It features a straightforward UI, and syncs data and commands with PC, phone, Cloud, and add-on modules.

The snappy dual-core 1.2GHz CPU powers high-speed printing with ease. The 8G ROM stores up to 400 model files and enables quick writing and reading.

Creality OS





Use before Learn It

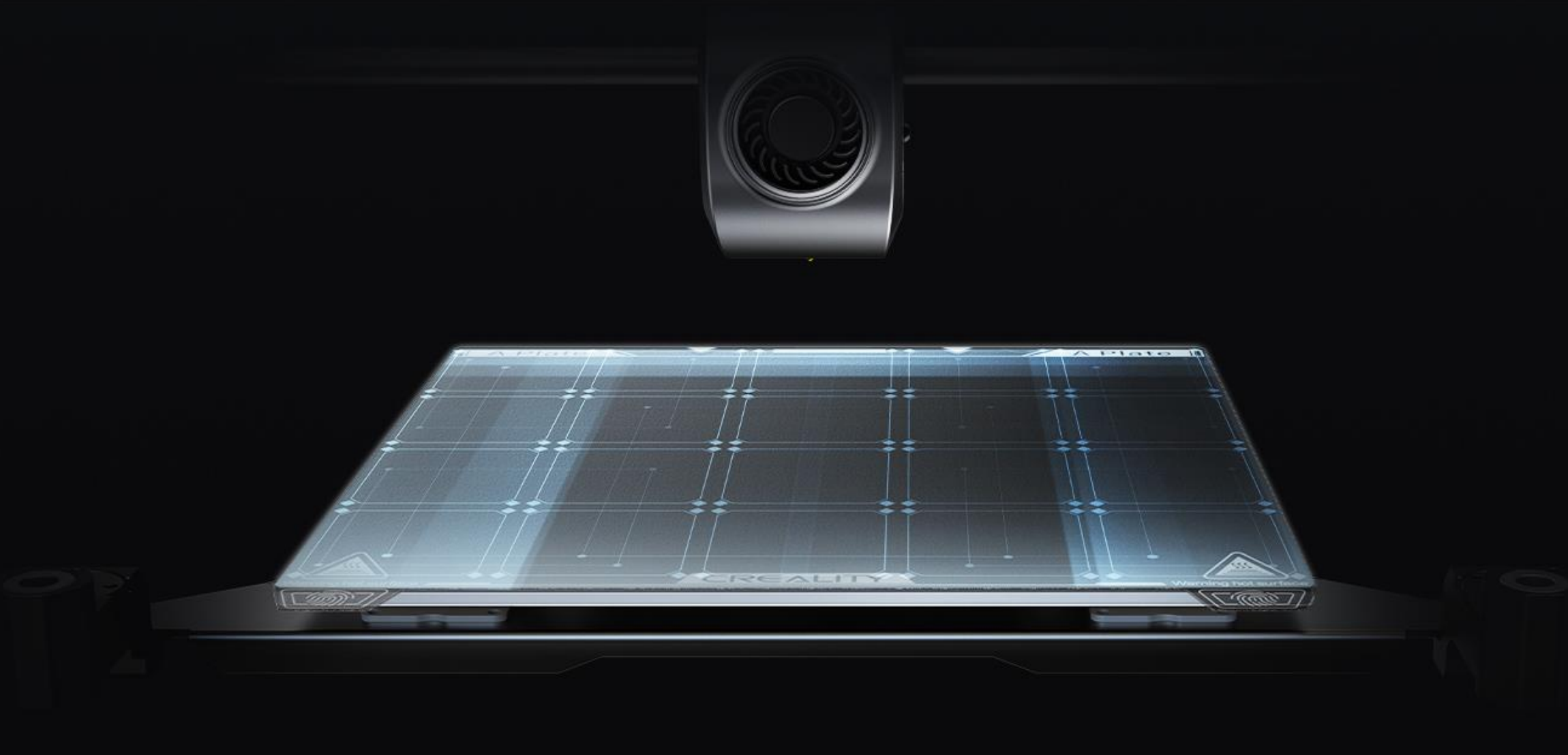


## Print Right out of the Box

K1 is assembled and calibrated before shipment and offers a boot-up quick guide. Just start printing the moment your K1 arrives.



An array of strain sensors are embedded in the heatbed to generate an accurate leveling mesh. The whole process happens on its own after the printing starts. You don't need to lift a finger or pay any attention.



Give a tap, and K1 will self-test the extruder, heatbed, camera (optional), fan, leveling, etc. Any abnormality detected will prompt on the display. So, users can proceed confidently without hitch.

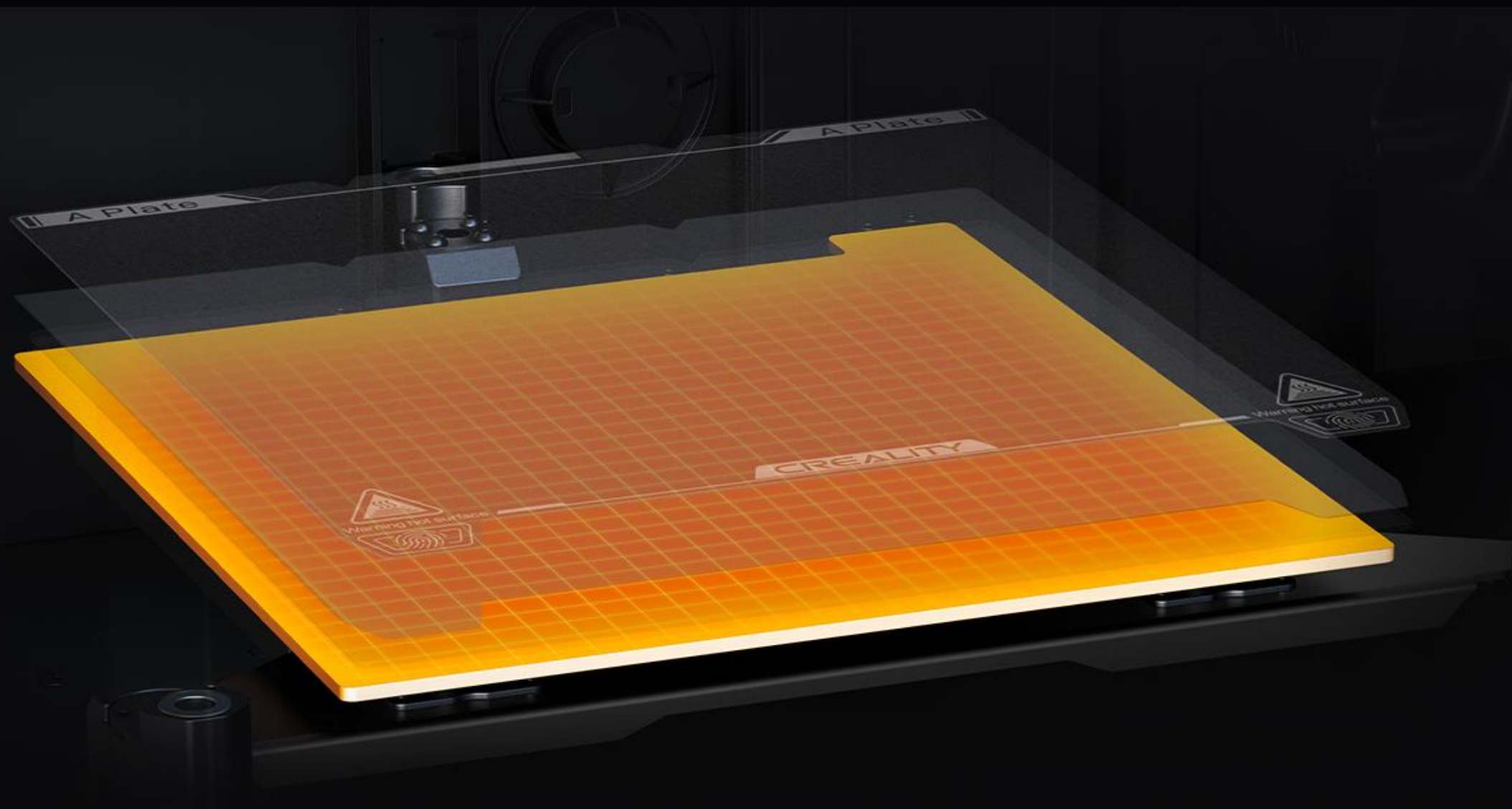




Sticky and heat-resistant, it works well with a wide range of filaments.  
The finely frosted surface makes the model bottom fine and smooth.  
Bendable for quick print removal.



The aluminum alloy heatbed spreads heat uniformly and quickly. It reaches 60°C in only 180s.



## An Awesome Fit Everywhere

Looking cool and awesome, K1 is the compactest among the FDM 3D printers of a similar build volume. It is an easy fit on your desk or workbench.



## Connected and Carefree Control

K1 can print via USB drive or WiFi. With a network connection, K1 can be controlled or monitored\*remotely from Creality Print or Creality Cloud APP/WEB. Cluster control is also allowed when many K1 printers are online.

Once the printing is complete or abnormal, a notice will be sent to your phone or PC.



\* Remote monitoring requires the optional AI camera.



Relentless Zeal  
for Quality Prints



## Stand Firmly to the Speed Challenge

The unibody die-cast aluminum alloy frame of K1 is CNC machined to be precise and rigid. It enables steady printing at high speed. And the print quality is excellent the whole time.



# Specifications

Printing Technology: FDM	File Transfer: USB drive, WiFi
Build Volume: 220*220*250mm	Display Screen: 4.3" color touch screen
Product Dimensions: 355*355*480mm	AI Camera: Optional
Package Dimensions: 415*415*550mm	AI LiDAR: Optional
Net Weight: 12.5kg	Power Loss Recovery: Yes
Gross Weight: 16Kg	Filament Runout Sensor: Yes
Printing Speed: ≤600mm/s	Input Shaping: Yes
Acceleration: ≤20000mm/s <sup>2</sup>	Lighting Kit: Yes
Printing Accuracy: 100±0.1mm	Sleep Mode: Yes
Layer Height: 0.1-0.35mm	Rated Voltage: 100-120V~, 200-240V~, 50/60Hz
Extruder: Dual-gear direct drive extruder	Rated Power: 350W
Filament Diameter: 1.75mm	Supported Filaments: ABS, PLA, PETG, PET, TPU, PA, ABS, ASA, PC, PLA-CF, PA-CF, PET-CF
Nozzle Diameter: 0.4mm (compatible with 0.6/0.8mm)	Printable File Format: G-Code
Nozzle Temperature: ≤300°C	Slicing Software: Creality Print; compatible with Cura, Simplify3D, PrusaSlicer
Heatbed Temperature: ≤100°C	File Formats for Slicing: STL, OBJ, AMF
Build Surface: Flexible build plate	UI Languages: English, Spanish, German, French, Russian, Portuguese, Italian, Turkish, Japanese, Chinese
Leveling Mode: Hands-free auto leveling	